

IN THE SPECIFICATION

Amend the Specification as follows:

Amend the paragraph beginning on page 16 at line 27 as follows:

Figure 9 shows a block circuit diagram with regard to the first embodiment of the position control. The actual signal S1 of the first sensor 132 is fed to an adder 170 and the control deviation E is formed. A controller 172, for example a PID (Proportional Integral Differential) controller generates a control signal R which is fed to an actuator of the rotary frame 130. The rotary frame 130 changes its angle of rotation due to the control signal R and thus changes the lateral position of the lateral edge of the web 118. The actual position of this lateral edge is acquired by the first sensor 132 as an actual signal S1, which, as mentioned, is fed back to the adder 170. This closed loop control operation is repeated until the control deviation E is equal to zero. The desired position as determined by the desired signal S0 that is fed to the adder 170 as an electric signal is fixed at the location of the first sensor.

Amend the paragraph beginning on page 23, line 16 as follows:

Figure 20 shows a web 216 which is provided with adhesive labels E. In the case of such a web 216, that is used in practice, only the labels are to be printed in a printer or copier. The problem arises that when a label edge encounters the counter-pressure roller 218 the same is deflected by a lift distance h, as illustrated in Figure 19 in broken lines. The lifting work that has to be performed by the counter-pressure roller 218 causes an abrupt change in torque together with a change in the load angle at the drive motor 220 (see Figure 14). In operation, such an effect results in a disturbance in the print image in the printer, in particular when fine gray rasters are printed. The use of a soft coating for the counter-pressure roller 218, for example the use of foamed PUR (polyurethane) material, reduces this effect since the lift energy of the counter-pressure roller 218 is absorbed by the elasticity of the coating.